

Date: Thursday, 21/08/2008 5:13:21 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : D-PAD BASE  
 Job Number : 41569  
 Estimate Number : 13388  
 P.O. Number :  
 This Issue : 21/08/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : PB6743001193  
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B67-43001 P.25  
 Previous Run : 40037 Drawing Revision : B1  
 Material :  
 Due Date : 18/09/2008 Qty: 70 Um: Each  
 Written By :  
 Checked & Approved By : Jul 08.8.22  
 Comment : est rev A new issue 08.06.19 EC verified: DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.0116 sf(s)/Unit Total: 0.8085 sf(s)

6061-T6 .125Sheet

batch:- 108730 IB 8-9-3

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg

Dwg Rev: B1 IB 8-9-3

Prog Rev: B1

2-Deburr if necessary IB 8-9-3

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5.0 MS21075L3 Nutplate



Comment: Qty.: 2.0000 Each(s)/Unit Total: ~~140~~ 0000 Each(s)

Nutplate

batch: 14109031 (98x) 14109068 (2x)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: D-PAD BASE

Job Number: 41569

Part Number: PB6743001193

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR264SS33

Cherry Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total: 280.0000 Each(s)  
Cherry Rivet  
batch" 1108746 (171X)

08/09/09  
1109068  
(149) (107X)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

c'sink as per dwg.

Install nutplate with rivet.

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/09/09 (80)  
08/09/10 - (180)  
ccenters

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 129

AS 08/09/10 (180)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/10 (180)

Job Completion



mf 08-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



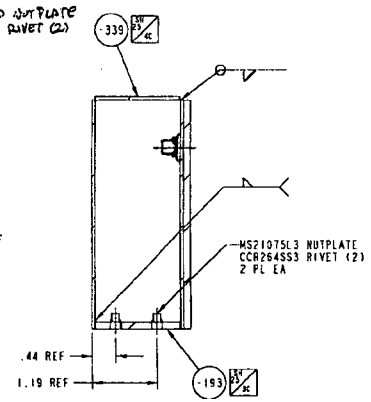
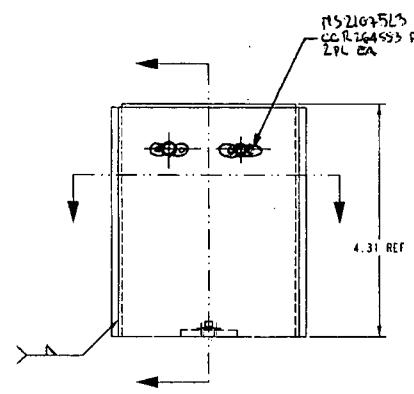
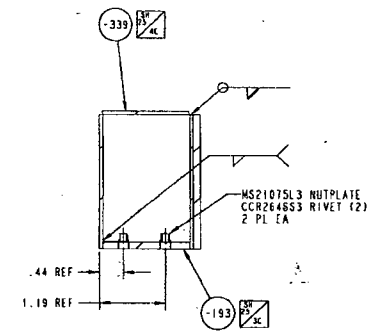
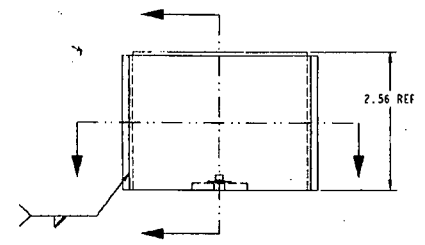
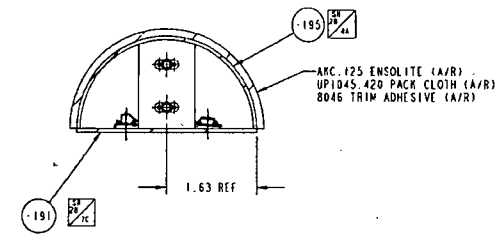
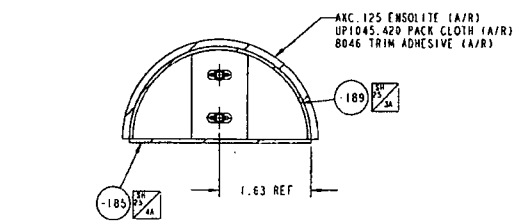
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X	First Article	Prototype
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Measured by:	HB	Audited by:	J	Prototype Approval:	u
Date:	8-9-3	Date:	08/09/00	Date:	4

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

RELEASED



⑥ -83 SHORT D-PAD ASSEMBLY SCALE 1.000

② -85 LONG D-PAD ASSEMBLY SCALE 1.000

REFERENCE ONLY

PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE: COMP. REVISION NO. PART NO. REV.  
D105UV8 B67-43001 04  
QUANTITY: 1200

ORIGINAL